AMENDMENT NO. 1 SEPTEMBER 2021

TO

IS 3782 : 2019 TEXTILES — SPONGE CLOTH, COTTON KHADI, GREY — SPECIFICATION

(Second Revision)

(*Page* 1, *Table* 1) — Substitute the following for the existing:

'Table 1 Constructional Particulars for Sponge Cloth, Cotton Khadi, Grey

(*Clauses* 4.1 *and* 5.1)

	Count of Yarn (for Guidance only) Universal Count (Cotton Count)		**Ends/dm**	**Picks/dm**	**Mass per Piece in g** (*see* Note)
	Warp	Weft			
(1)	(2)	(3)	(4)	(5)	(6)
	30 tex × 2 ($120^s/2$)	74 tex (8^s) or 148 tex (4^s)	86	78 (Four threads of 8^s working together as one) or (Two threads of 4^s working together as one)	90
Tolerance, percent	—	—	± 5	± 10	± 15
Method of Test	IS 3442	IS 3442	IS 1963	IS 1963	Annex B

NOTE — Any increase in values of mass beyond positive tolerance shall not be a cause of rejection of the cloth.

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(TXD 08)

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